



OECD/NEA Workshop on Accident Tolerant Fuels of LWRs

ATF licensing process for an industrial use Utility's perspective

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Safety requirements, from normal operation

In depth defense principle (3 barriers)

- **CLASS 1 : Normal operation**

- No failure of the first barrier (cladding)
- Performance of the purification system consistent with a few leaking rods



- **CLASS 2: Low frequencies events**

- No failure of the first barrier



- **CLASS 3 : Low probabilities accidents**

- The 3 barriers might be damaged
 - » Bring back the reactor to a safe state,
 - » Few damaged rods



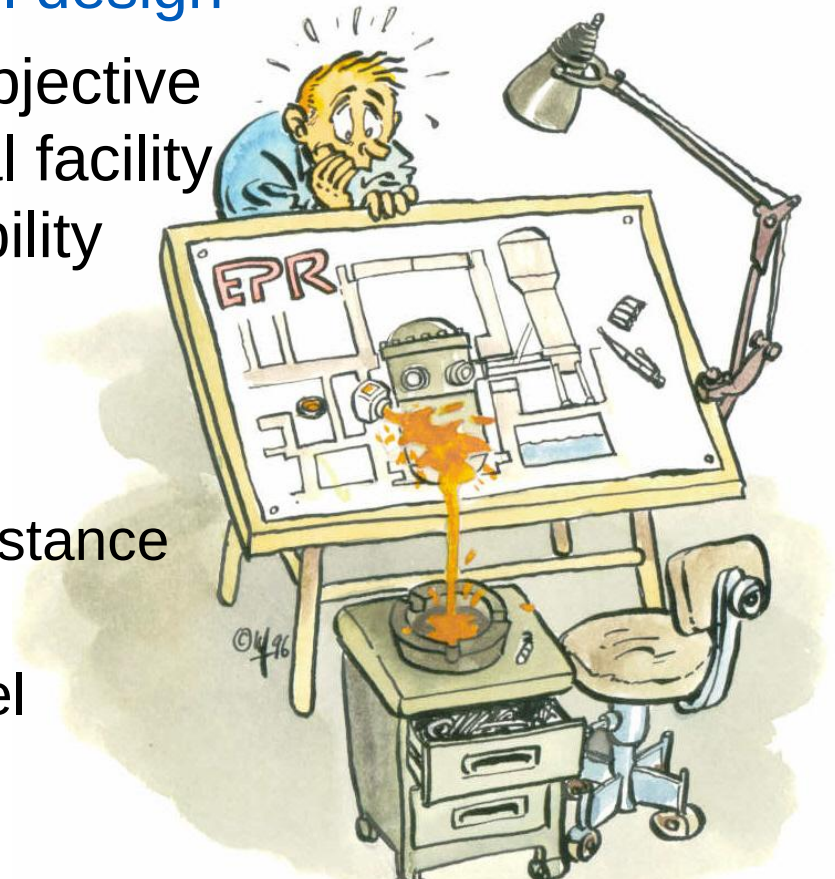
- **CLASS 4 : Hypothetical accidents**

- Fuel core remains sub-critical
- Core geometry remains coolable



... to severe accidents

- Not directly included in the fuel design
- In those extreme cases, the objective is not to preserve the industrial facility but to ensure long term coolability and confinement
- **Multiples Accidents**
 - Steam Pipe Break + Steam Generator Tube Failure for instance
- **Severe Accidents**
 - Melting of a fraction of the fuel
- **Core melting**



NB : ATF should not focus on severe accident conditions only, normal operation is as much as important

For EDF, a new type of fuel has to be ...

Reliable



No bad surprises degrading operation

- Manufacturing defects
- Grid-to-rod fretting
- Fuel Assembly distortion, Etc..

Robust



Resistant to unexpected events or conditions modifications

- Chemical reaction
- Debris
- Handling, Etc..

High Performance

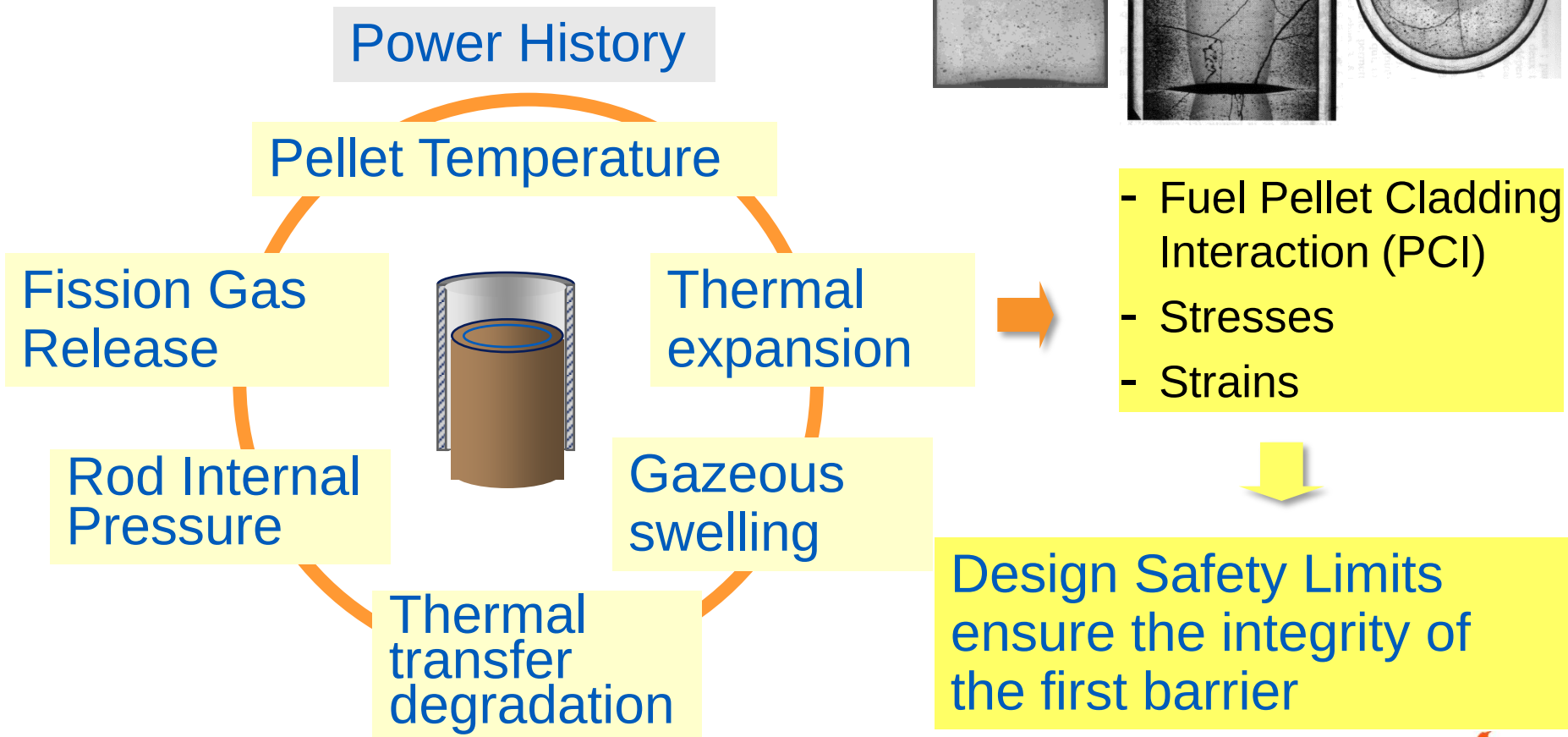


Provide additional safety margins to be used by the operator

- PCI limits
- LOCA, RIA at high B-up,
- Severe accidents, Etc..

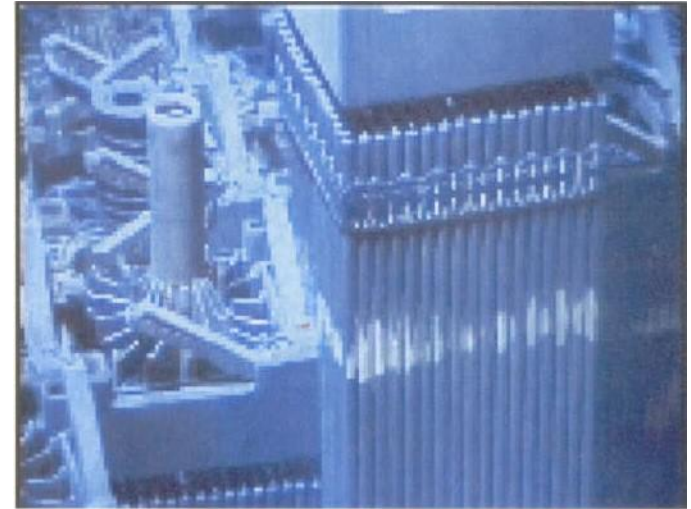
Cladding and fuel pellets cannot be studied separately ...

Various inter-linked phenomena

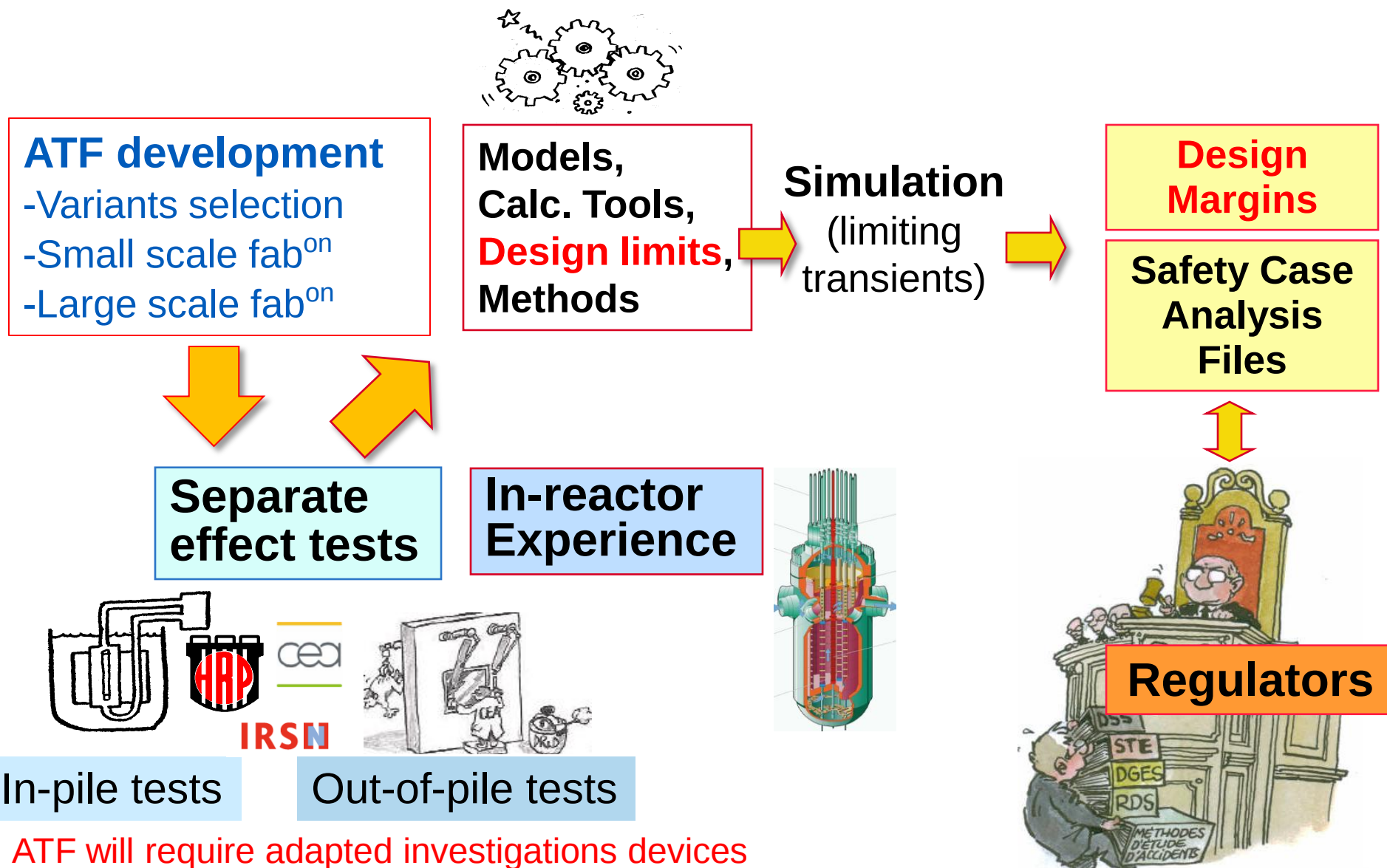


... and, as a matter of fact, Fuel Rods interaction with the FA structure cannot be neglected neither

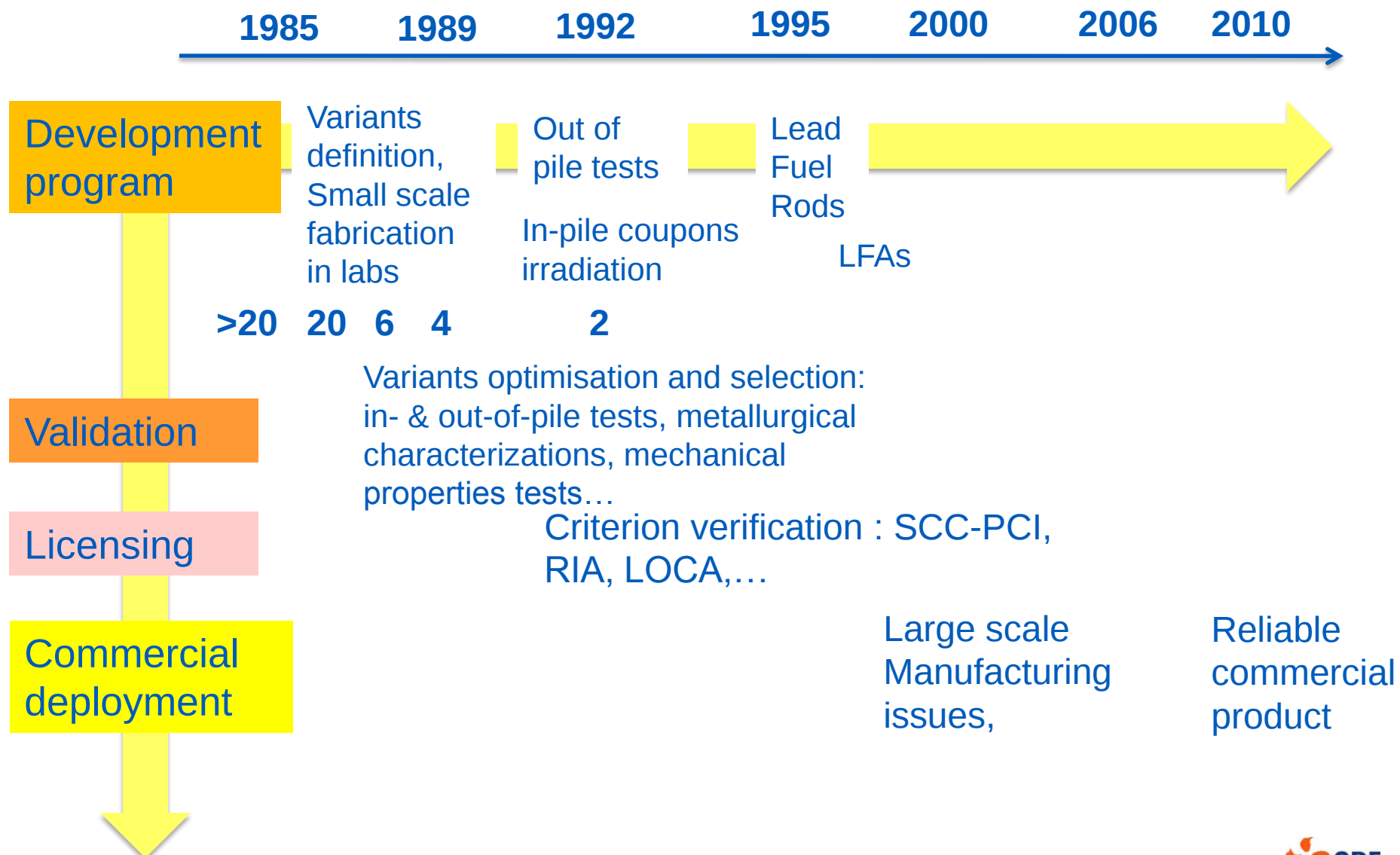
- Most of the recent in-reactor issues were related to FA behavior (rather than to fuel rods)
 - Grid-to-rod-fretting (GTRF) : still « number one » cause of failure in many countries
 - FA distortion and increased inter-FA gaps
 - » IRI (incomplete control Rod Insertion)
 - » Additional cross flow
 - » Neutronic impact
 - » Handling problems
 - Grid Springs and Holdown Spring System design



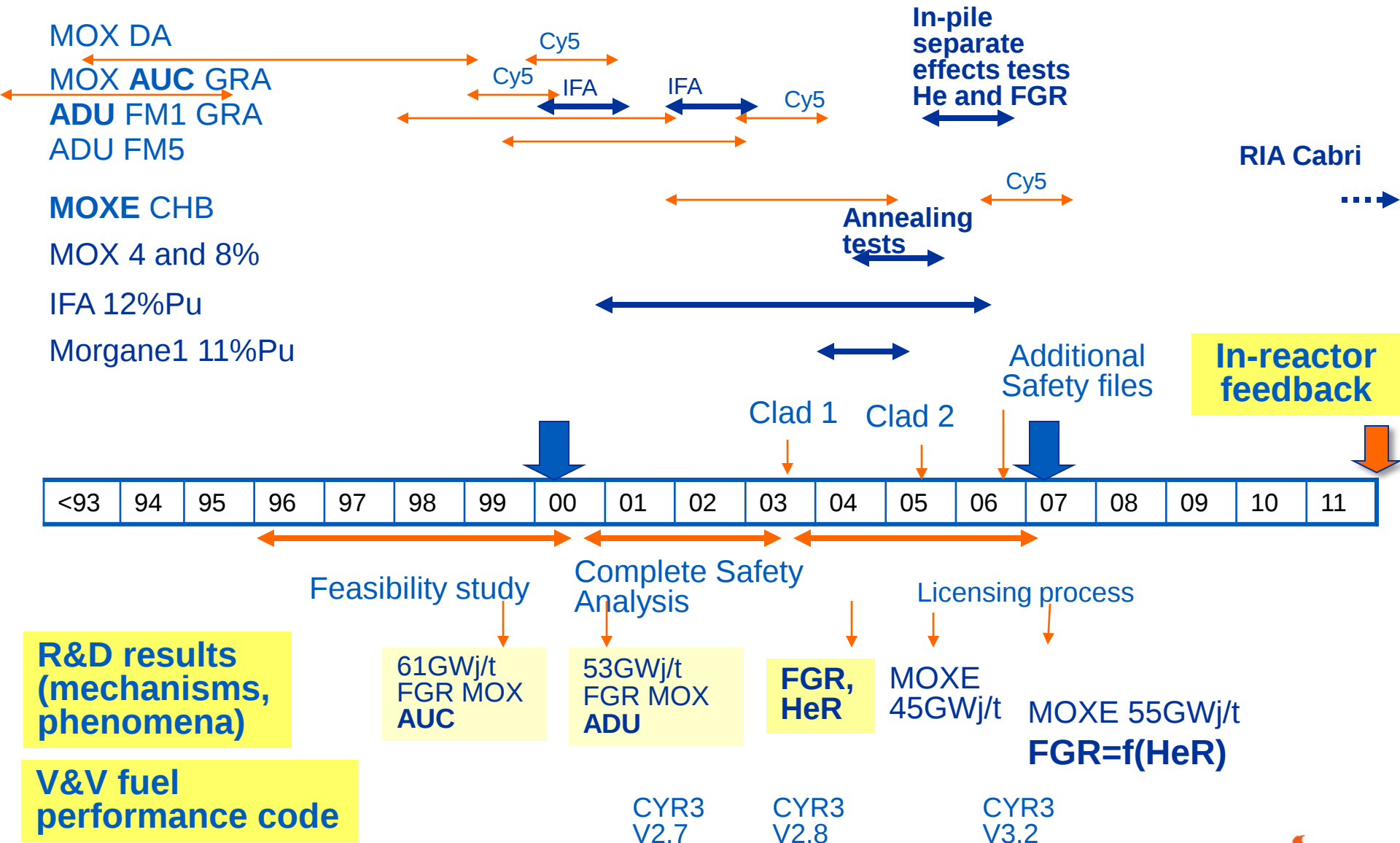
Development roadmap



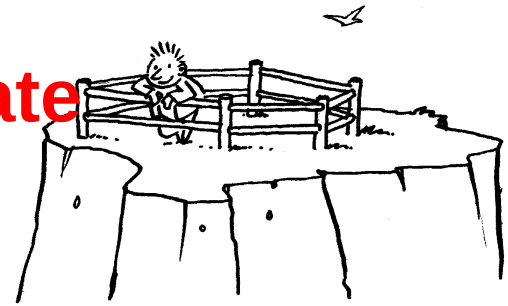
Example 1 : developing an advanced Zr based alloy may take > 25 years (with Std UO₂)



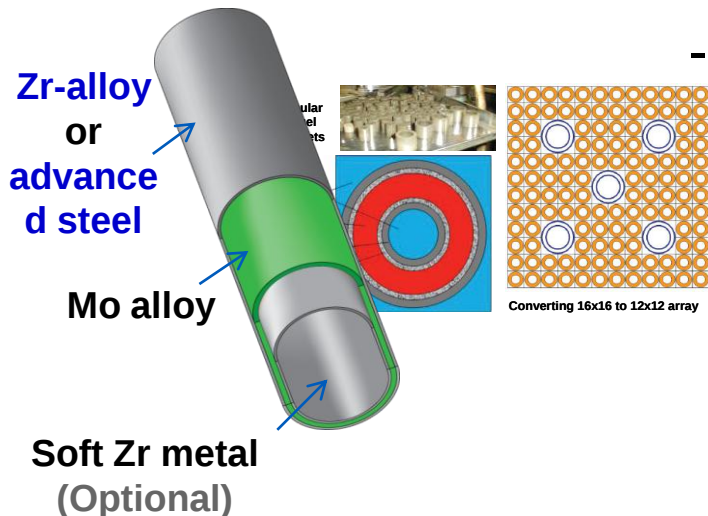
Example 2 : Justifying new MOX Fuel required >20 years of R&D data collection



ATF development : find the appropriate Safety Analysis Design Limits



- Identify and investigate all possible failure/ruins scenarios (not only during a severe accident)
 - Some might be a « killer » in the development phase
- Adapt or define the new Limits (and the experimental protocol to determine them)
 - Might differ significantly from the SAFDLs defined in the 70's for std UO₂-Zr fuels



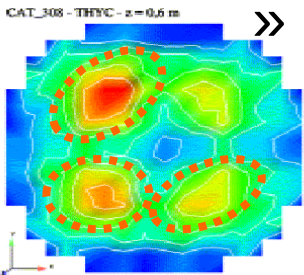
- Need to include in-reactor fuel behavior
 - Ex: OD coating might be locally worn out by fretting → consequences?
 - Ex : Flow blockage in the central hole of the Dual-Cooled fuel → risk?
- The new / specific SAFDLs will have to be endorsed by the regulators

In-reactor validation of the ATF : a sensitive path

- A commercial NPP is not an MTR : irradiating Lead Test Fuel Rods (LTFRs) or Lead Test Assemblies (LTAs) implies strict requirements
 - All the manufacturing process, including the chemicals (additives, solvents,..) used by the manufacturers have to be compatible with the nuclear technical specifications
 - Robustness and reliability of the ATF rods (within the hosting FA) have to be guaranteed
 - » Out-of pile endurance tests, in-pile irradiation tests (in prototypical conditions), etc..
 - » A single « bad » rod failure could result in a premature shutdown of the NPP → \$\$\$!

» NB:

- In-reactor experience (PIEs) will take >7y to get collected
- LTFRs or LTAs have to be compatible with the hosting fuel core (geometry, enrichment, T/H performance, etc...)
- All positions in the core are not alike



In-reactor validation of the ATF : a sensitive path

- If the ATF rods or assemblies are not compatible with the current NPPs fuel cores designs
 - ATF concept validation will rely on MTRs irradiation only
 - Will need to remove the whole core before introducing the new fuel concept → \$\$\$ and associated risk analysis
 - Focus on new build and /or SMR?

Summary : Developing ATFs

- Main Issues
 - » Find the right concept
 - » Resolve (small and large scale) manufacturing concerns
 - » Address accidental **and** normal operation behaviors (cladding, fuel pellet AND their interactions with FAs)
 - » Address economics vs benefits vs risks
- A motivating challenge : define an appropriate licensing process
 - New concept means new requirements / limits
- The entire development / licensing process will be likely much longer than expected (>>30y?)